


Welders Performance Qualification continuation sheet

<b>Name:</b>	Sikora Stanislaw Jozef		
<b>Certificate No:</b>	LK23355EN-VI478-02 rev.0	<b>No:</b>	VI478
<b>Prolongation every 6 months:</b>		<b>Prolongation every 2 years:</b>	
<b>Period:</b>	Signed Q.C.	<b>Certifying authority:</b>	
28/02/2024 - 28/08/2024			
	403571071 MT		

# Magnetic report: Contrast, Weld-Yoke

Report number: 403571071 (Version 2)

<b>Customer</b> Verwater SJR Tank Construction B.V. Gieterijweg 31 3089JZ ROTTERDAM NL	<b>Work location</b> RDM Gieterijweg 31 3194AA HOOGVLIET ROTTERDAM NL <b>Contact person</b>	<b>Applus RTD</b> Applus RTD Oranjelaan 58 3181HA ROZENBURG ZH NL <b>Contact person</b> Jasmin Stroil
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<b>Project</b>		
<b>Client order number</b> PO INTNL010612 <b>Applus RTD workorder</b> 01.159866/003/230918	<b>Project</b> Project BP Europort <b>Object</b> Tank Dz2108 Prefab items	<b>Request number</b> <b>Welding firm info</b> Verwater: Req. nr. 375230098-001-5.3-MT rev.0

<b>Research</b>		
<b>Examination procedure</b> MT 21211 Rev.1 <b>Assessment procedure</b> MT 21211 Rev.1	<b>Examination standard</b> EN 14015 Ed.2004 <b>Assessment standard</b> EN 14015 Table 32 Ed.2004	<b>Client examination specification</b> - <b>Client assessment specification</b> -
<b>Equipment</b> EQ.001.MTYO.0635 Huijskes MY-2 (42V) Calibration valid till 03/01/2024 <b>Type of current</b> AC <b>Particle type</b> Wet <b>Type of magnetization</b> Yoke technique	<b>Lighting</b> LED light <b>Illumination Intensity Equipment</b> EQ.001.MTLM.0009 Voltcraft MS-1500 Calibration valid till 01/11/2023 <b>Light intensity [Lux]</b> >1200	<b>Test medium</b> MR-76S <b>Batch no</b> 76SAS/1168A exp. 12/2023 <b>Contrast medium</b> MR-72 <b>Batch no</b> 72/1166A <b>Cleaner</b> - <b>Batch no</b> - <b>Demagnetisation</b> No <b>Reference point</b> Zeropoint

<b>Objects (1)</b>												
Weld / object nr.	Object ID / drawing no	Object description	Material	Weld material	Weld method	Weld shape	Welder	Dia. / length (mm)	Nom. WT (mm)	Temp in °C	Surface condition	PWHT
PA(rot); PA; PB; PF	375230098-01-TK Dz2108	pipe 10"	C/Steel	-	135/136; 136	BW, FW	Vi478	2.7m	-	25	Blank	No

<b>Results of examination (1)</b>						
Weld / object nr.	Object ID / drawing no	Magnetic deployment	Max. pole distance (mm)	Findings	Remarks	A/NA
PA(rot); PA; PB; PF	375230098-01-TK Dz2108	Spray	150	No findings		A

**Additional info**  
100% MT examination all welds of 10" free vent

<b>Examination performed</b> 18/09/2023 <b>Examiner / interpreter</b> Degteariov Oleg (LEVEL_2) MT2e-ISO <b>Examiner</b>	<b>Report approved</b> 20/09/2023
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