


Welders Performance Qualification continuation sheet

Name:	Sikora Stanislaw Jozef		
Certificate No:	LK23356EN-VI478-01 rev.0	No:	VI478
Prolongation every 6 months:		Prolongation every 2 years:	
Period:	Signed Q.C.	Certifying authority:	
28/02/2024 - 28/08/2024	 <p>403571071 MT</p>		

Magnetic report: Contrast, Weld-Yoke

Report number: 403571071 (Version 2)

Customer Verwater SJR Tank Construction B.V. Gieterijweg 31 3089JZ ROTTERDAM NL	Work location RDM Gieterijweg 31 3194AA HOOGVLIET ROTTERDAM NL Contact person	Applus RTD Applus RTD Oranjelaan 58 3181HA ROZENBURG ZH NL Contact person Jasmin Stroil
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Project		
Client order number PO INTNL010612 Applus RTD workorder 01.159866/003/230918	Project Project BP Europort Object Tank Dz2108 Prefab items	Request number Welding firm info Verwater: Req. nr. 375230098-001-5.3-MT rev.0

Research		
Examination procedure MT 21211 Rev.1 Assessment procedure MT 21211 Rev.1	Examination standard EN 14015 Ed.2004 Assessment standard EN 14015 Table 32 Ed.2004	Client examination specification - Client assessment specification -
Equipment EQ.001.MTYO.0635 Huijskes MY-2 (42V) Calibration valid till 03/01/2024 Type of current AC Particle type Wet Type of magnetization Yoke technique	Lighting LED light Illumination Intensity Equipment EQ.001.MTLM.0009 Voltcraft MS-1500 Calibration valid till 01/11/2023 Light intensity [Lux] >1200	Test medium MR-76S Batch no 76SAS/1168A exp. 12/2023 Contrast medium MR-72 Batch no 72/1166A Cleaner - Batch no - Demagnetisation No Reference point Zeropoint

Objects (1)												
Weld / object nr.	Object ID / drawing no	Object description	Material	Weld material	Weld method	Weld shape	Welder	Dia. / length (mm)	Nom. WT (mm)	Temp in °C	Surface condition	PWHT
PA(rot); PA; PB; PF	375230098-01-TK Dz2108	pipe 10"	C/Steel	-	135/136; 136	BW, FW	Vi478	2.7m	-	25	Blank	No

Results of examination (1)						
Weld / object nr.	Object ID / drawing no	Magnetic deployment	Max. pole distance (mm)	Findings	Remarks	A/NA
PA(rot); PA; PB; PF	375230098-01-TK Dz2108	Spray	150	No findings		A

Additional info
100% MT examination all welds of 10" free vent

Examination performed 18/09/2023 Examiner / interpreter Degteariov Oleg (LEVEL_2) MT2e-ISO Examiner	Report approved 20/09/2023
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